Assembling the Cedar Garden Chairs

Tools needed for assembly:

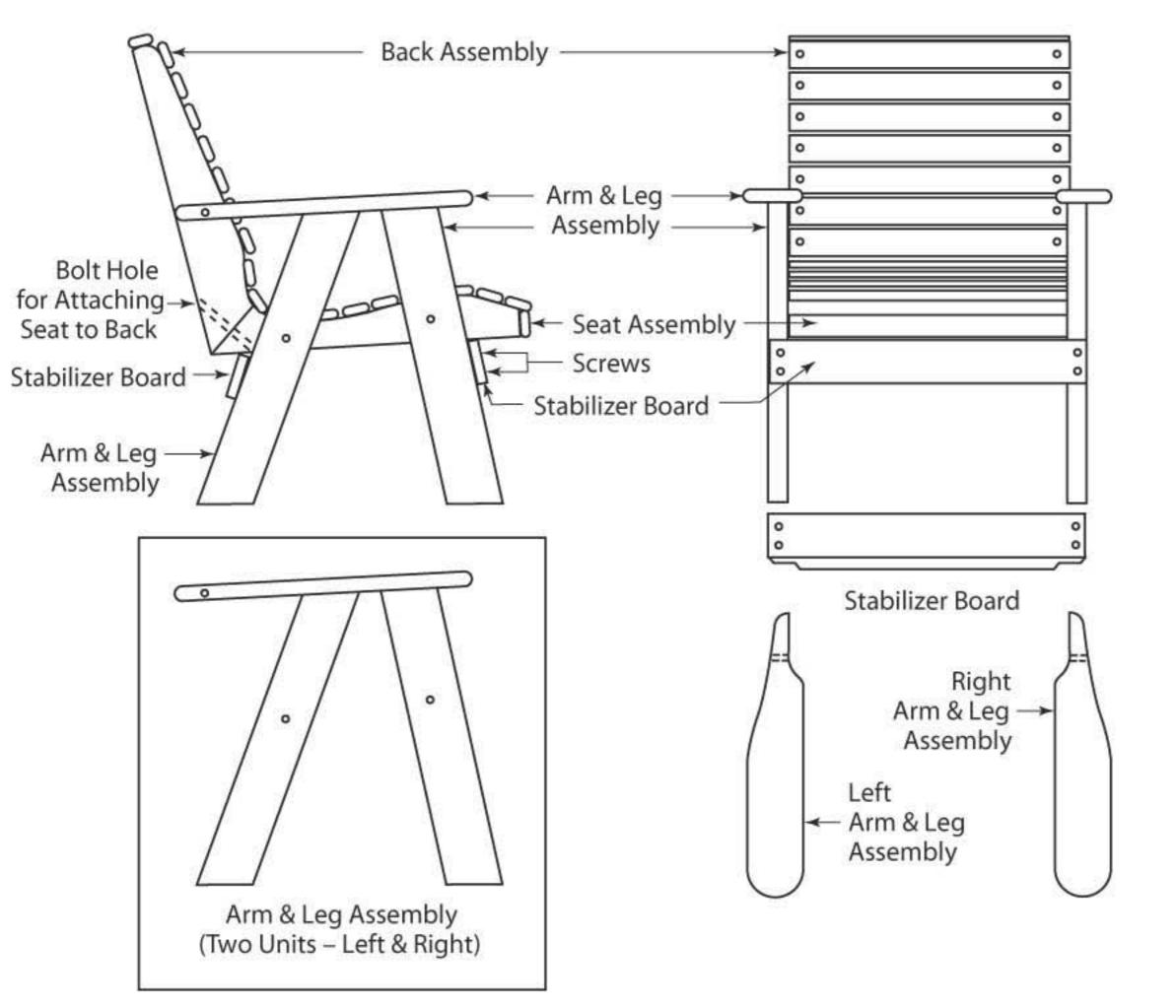
Drill.

Pliers and/or 7/16" wrench Hammer for tapping bolts and screws.

- Step 1 Lay out all the parts and identify them by comparing them with the drawings.
- Step 2 Bolt the seat and back assemblies together with the 5-1/2" bolts. Using small washers on each end of the bolts. Put (1) small washer on bolt before sliding through back and seat then use other small washer on the end, then add the 1/4" nut.
- Step 3 Fasten the Arm & Leg Assemblies to the seat with the 3" bolts. Put a large washer on each end of the bolts. Put (1) large washer on bolt then slide through leg from outside ... then through seat.

 Add the other large washer then 1/4" nut and hand tighten. Fasten the arms to the back with the two 3" carriage (smooth head) bolts. Use a small washer under the 1/4" nut only.
- Step 4 Attach one stabilizer board to the front legs, and up against the bottom of the seat, with four short screws, turning it so the notches fit over the legs. Do the same with the other stabilizer board to the back of the back legs in the same manner.
- Step 5 For the Royal Highback and American Sweetheart chairs only. Lay the chair on its back and attach the appropriate 5" wide boards to the back. and on the Highback, also to the front of the seat. Use the 1-5/8" screws provided, keeping the same space between the board and the next slat, keep the same space between the rest of the slats.
- Step 6 Go back over your garden bench or chair and tighten all nuts with 7/16" socket, or pliers.
 - It may periodically be necessary to tighten screws and 1/4" nuts.

NOTE: DIAGRAMS BELOW SHOW AMERICAN CLASSIC CHAIR (WF3130)



Part List for Garden Chairs

1 - Back Assembly

1 – Seat Assembly

2 - Arm & Leg Assemblies

2 - Stabilizer Boards

2 – 3" Carriage Bolts

4 - Trusshead Bolts

8 - Large Washers

8 - Small Screws

4 – Small Screws (American Sweetheart only)

8 – Small Screws (Royal Highback only)

1 – Sweetheart Board (Sweetheart style only)

2 – 5" Wide Boards (Highback Style only)